## Installation Made Easier

## For mid mount tanks on front dual and single front tire tractors

- Make sure all threads are clean and bolts go in and out freely before attaching anything to the tractor
- Bolt bottom block to one side loosely and position next to tractor
- For the JD powershift we have a spacer kit with longer bolts to use on the back set of holes in the mounting plate.
- If holes are low on one side of bracket, back up forklift and place proper width spacer under fork lift front tire and drive forward.
- We also have a lifting hook to hang the front dual bracket with and make it even easier! (See also: <u>Installing with Lifting Hook</u>)
- Lube flat washer, do not tighten dry
- Snug top bolts, leave bottom bolts loose
- If the bolts bottom out in the hole before tightening on the bracket you need to use extra washers.
- Attach other side and when all bolts are in, tighten to 300 ft. lbs max
- Max torque on 20 mm bolts is 300 ft. lbs. Over tightening may cause the bolts to stretch and fail.
- Tanks can be attached with logo towards inside or outside with rinse tank forward on single front tire tractors and back on front dual tractors
- Fenders can stay on with fender brackets from Lakestate. Call for more info
- For installation of **600** gal tanks onto the brackets, put the bung in first, leave arches loose on the bracket, put the tanks on the frames, get the hoop bolts started, and tighten arch bolts and hoop bolts

Please be safe, as safety is always first. **Never** get under a bracket when installing! We advise using two people to mount the brackets to insure safety and prevent damage.